

Daily Maintenance & Trouble Shooting

Daily Maintenance

Please use thin cotton swab moistened with alcohol to clean the following:

- V-groove, fiber-clamp, lens
- Cleaver, cleaver blade, rubber pad.
- ※ Please refer to the “Quick Reference Guide” for more details.

High Actual Splice Loss

- Is the correct Splice Mode selected?
→ Please select the correct splice mode for best splicing performance.
- Is the electrode worn off or broken?
→ Please change the electrodes.
- ※ Please refer to the “Quick Reference Guide” for more details.
- Not able to splice in high altitude condition?
→ Please perform arc calibration before splicing.

Poor Heat Shrink Performance

- Is the correct Heating Mode selected?
→ Please select the correct heating mode for the type of fiber spliced.
- Protection sleeve do not shrink properly?
→ Please adjust the heating time.

Common error messages

- “Too long fiber”, “Too Dusty Fiber”, “ZL/ZR Motor Overrun”, “Large Cleave Angle”, “Cleave Shape NG”.
- ※ Please refer to the “Quick Reference Guide” for more details on the errors and recommended solutions.